

PUMP

PFD2/PFS2

OPERATING INSTRUCTIONS

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PFD2/PFS2 – OPERATING INSTRUCTIONS

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PFD2/PFS2 – OPERATING INSTRUCTIONS

Thank you for selecting a SAINT-GOBAIN PERFORMANCE PLASTICS ASTI model PFD2 AstiPure™ pump, series 3 (or PFS2: Slurry applications).

I – General

I.1 – Introduction

The Model PFD/PFS is a pneumatically operated **TEFLON**® pump. There are no internal or external metal parts.

The pump is designed for handling corrosive, inflammable, and sterile fluids. It meets the requirements of the semiconductor, pharmaceutical and chemical industries.

I.2 – Materials

All wetted parts are manufactured in **TEFLON**® PFA HP and PTFE.

Other parts are made of high-tech plastics such as PVDF, PEEK etc.

There are no metal parts.

I.3 – Operation

The pump is pneumatically operated; two bellows joined by a central shaft reciprocate horizontally. The suction and delivery strokes alternate from one side of the pump to the other.

The pump is self-priming and has four balls, which seat on lip seals (check valves).

The pumping frequency of a bellows pump is much slower than an equivalent diaphragm pump and results in an extended life for the bellows.

Pulsation dampers with wetted parts in **TEFLON**® PFA and PTFE are available as an option. This dampens the pulse by approximately 65 to 80%. The pulsation damper for the PFD2/PFS2 pump is AMC2/AMS2.

I.4 – Pump Data

Flow rate	5 GPM (1200 l/h)
Discharge pressure	58 PSI (4 bar) max.
Suction head	11.5 feet water column (3.5 m)
Max. air consumption	8 SCFM (13,5 m³/h) NTP
Connections	5/8"x3/4" (16x19 mm) TEFLON ® flared tube.
Air connection	1/4" ID gas female thread
	Tubing Ø 5/32"x1/4" (4x6 mm) maximum
	10 feet (3 m) < length < 20 feet (6 m)
Weight	9 lbs (4kg)

Our range also includes three other models, with their optional pulsation dampers:

PFD1/PFS1	Flow rate 2.5 US GPM (10 l/min)	AMC1/AMS1
PFD3/PFS3	Flow rate 12.5 US GPM (50 l/min)	AMC3/AMS3
PFD4/PFS4	Flow rate 25 US GPM (100 l/min)	AMC4/AMS4

II – Reception

II.1 – Shipment

Pumps are cleaned and assembled in our clean room, then double sealed in plastic bags to ensure they are not contaminated in transit. They are then packed in cartons with Polyethylene protection.

II.2 – Reception

Upon receipt of the pump, please check that:

- The carton has not been damaged in transit. If there is any visible damage, immediately contact the carrier.
- The pump is not damaged. If there are signs of damage, you should report this immediately to SGPPL ASTI or your local distributor.
- An operating instruction manual has been included in each package. Please request another copy if it has not been included.

III – Installation and Operation

III.1 – Testing

All pumps are tested with DI water at the factory in our clean room for:

- Maximum flow rate with no back pressure
- Minimum flow rate with no back pressure
- Flow rate with 4 bar (58 PSI) discharge pressure
- Checked for leakage

III.2 – Set up

The pump must be installed **horizontally** as shown on general arrangement drawing (see appendix "APP 2 EXT"). This drawing also shows the overall dimensions of the pump etc.

The pump must be **positioned on its feet**. If not, the check valves will not seat correctly and the pump may malfunction.

III.3 – Connections

III.3.1 – Air/Nitrogen connection

The pump must be connected to a clean dry air or nitrogen supply. On no account should the air/nitrogen supply be lubricated, oil or water droplets will cause the shuttle valve to malfunction.

Minimum and maximum supply pressure must be between 29 and 72.5 PSI (2 and 5 bar).

For optimum pump operation, we recommend a supply pressure of 58 PSI (4 bar).

The ID of the tube supplying the dry air/nitrogen should not exceed 5/32" (4 mm). The tube length between the pump and on/off valve should be between 10 feet minimum (3 m) and 20 feet maximum (6 m).

When in aggressive conditions (acid vapors), it is advised to canalize outlet with a tube of minimum ID 5/16" (8 mm).

The pneumatic on/off valve must be 3-way to ensure the shuttle valve on the pump resets itself when the pump is switched off. The flow control valve must be positioned before the 3-way on/off valve (see appendix "APP 2 CAB").

A remote control box with on/off switch and needle valve (P/N 22 000 04) is available as an optional extra.

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III.3.2 – Fluid connections

The pump is self-priming. The inlet is at the bottom and the outlet at the top.

The reference of your pump is PFD2 316 or PRS2 316. It is supplied with flared fittings suitable for 5/8"x3/4" (16x19 mm) **TEFLON**[®] tube. The tube needs to be flared prior to fitting using SGPPL ASTI Forming Tool (P/N MF11622).

Both the inlet and outlet fittings can be turned over if necessary, by removing the nuts on the inlet and outlet manifolds (P/N 2749M and 2750M). Re-tighten the nuts by hands.

If your pump is marked "W", and you wish to change the side of the inlet and/or outlet manifolds, you must **absolutely** change the PFA seals (washers, P/N 2587) located deep in the groove at the same time. Proceed as follows:

- 1) Remove the washers (with an air spray gun),
- 2) Fit the new washers in their grooves (a set of exchange seals is supplied with the pump: P/N WWES KIT S2),
- 3) Install and tighten the manifolds with a strap wrench (while tightening, you may here a bang).

III.4 – Initial Tests and Adjustments

Before commissioning the pump, we recommend to test it dry with a supply pressure of 72.5 PSI (5 bar), to ensure the system works correctly (See III.3.1 for the correct connections).

If the pump is cycling too quickly reduce the speed by adjusting the needle valve.

Before using the pump with chemicals please check:

- The body rings (P/N 2742) and the 4 manifold nuts are tight,
- The air/nitrogen supply is dry, clean and between 29 and 72.5 PSI (2 and 5 bar),
- The inlet and outlet fluid connections are correctly fitted and tight.

IV – Applications

IV.1 – Chemical compatibility

All PFD/PFS pump wetted parts are manufactured in **TEFLON**[®] PTFE and PFA and are suitable for pumping even the most corrosive concentrated chemicals: H₂SO₄, HNO₃, HF, H₃PO₄, HCl, NH₄OH, KOH, NaOH, CH₃COOH, TMAH, H₂O₂...

The viscosity of the liquids must be less than 1000 cpo.

PFD/PFS pumps can pump liquids containing particles up to 0.02" (0.5 mm). Very abrasive liquids are not recommended.

Please call either the factory or your local distributor if you require information on chemical compatibility.

IV.2 – Contamination

The "all plastic" construction of the PFD/PFS pump ensures no ionic contamination of the chemical, even if there is a bellows failure.

Due to the low frequency and amplitude of the bellows pump, SGPPL ASTI guarantees a lower level of particle contamination when compared to a diaphragm pump.

IV.3 – Temperature Range

The pump can handle liquids from 32°F (0°C) up to +212°F (100°C).

When the fluid temperature is greater than 140°F (60°C) you must frequently check that the body rings (P/N 2742) and the manifold nuts are fully tight and that supply pressure is less than 43.5 PSI (3 bar).

For special applications call SGPPL ASTI or your local distributor.

PFD2/PFS2 – OPERATING INSTRUCTIONS

IV.4 – Applications

The PFD/PFS pump is a volumetric pump. The stroke volume is dependent on the flow rate and discharge pressure.

In order to know the precise flow rate of the pump, a paddle wheel flow transmitter can be fitted on outlet. For PFD2/PFS2 the part number of the flow transmitter is DP11619.

- Part number marked **K** (PFD2 316K or PFS2 316K) indicates that the pump will be supplied with **KALREZ®** manifold (P/N 2464K) and body (P/N 2738K) O.rings.
- Part number marked **W** (PFD2 316W or PFS2 316W) indicates that the pump will be supplied with PFA manifold seals (P/N 2587), PTFE body rings (P/N 2588), and special manifolds (P/N 2586M and 2585M).
- Part number marked **G** (PFD2 316G or PFS2 316G) indicates that the pump will be supplied with manifolds with no seals (P/N 2749G and 2750G) and PTFE body seals (P/N 2588).

PFS2 pumps are equipped with valve seats without lip (P/N 2759A) and rounded spires bellows (P/N 2760S) in order to pump abrasive products (Slurry).

Common applications are:

- Semiconductor Industry: Transfer of ultrapure and corrosive chemicals.
Pump filter recirculation systems.
- Pharmaceuticals and Chemicals: Chemical injection and sampling.

IV.5 – Limitations of use

The standard pumping speed of the PFD2/PFS2 is about 120 strokes/min.

The following should NOT be part of the system:

- **Do not connect the pump inlet or outlet with air, nitrogen or liquid under pressure,**
- **Lubricated and/or wet air/nitrogen,**
- **Air supply tubing greater than 5/32" ID (4 mm),**
- **Air line length between the pump and control valve less than 10 feet (3 m) and more than 20 feet (6 m),**
- **Air pressure less than 29 PSI (2 bar) or greater than 72.5 PSI (5 bar),**
- **Inlet connection less than 5/8" ID (15 mm),**
- **Restricted suction side (valves, filters...)**
- **Exceed the recommended liquid temperatures,**
- **Pumping too viscous or abrasive liquids.**

Any of the above may be detrimental to the normal operation and life expectancy of the pump, and may invalidate the warranty.

If the pump is being used with very corrosive chemicals, or if it is left for extended periods not in use, we recommend the system is emptied and flushed.

V – Maintenance

V.1 – Trouble Shooting

If the pump stops for any reason check:

- The air/nitrogen supply,
- That all valves in the chemical lines are open.

Before dismantling the pump, ensure the shuttle valve is in the correct position. Depress the manual override on the shuttle valve (P/N 2701) to re-position the shuttle.

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If the pump starts, check that the following was not the cause:

- The air/nitrogen connections (See III.3.1),
- The air/nitrogen quality,
- Has the pump been serviced correctly? (See V.2 Preventive maintenance).

Before dismantling the pump check the following:

- The air/nitrogen supply is "OFF",
- The chemical and discharge lines are empty and there is no pressure,
- All in line valves are closed,
- **You follow your local Health and Safety Regulations with regard to particular chemicals.**

V.2 – Preventive Maintenance

Important: for "W" pumps, PTFE body seals (P/N 2588) and PFA manifold seals (P/N 2587) must be changed each time you disassemble the pump. For "G" pumps, PTFE body seals (P/N 2588) must be changed each time you disassemble the pump.

Retighten manifold nuts simultaneously and progressively with a strap wrench in order to ensure a correct tightness.

V.2.1 – Continuous Operation

When the pump is used continuously, it is necessary to replace the following parts every year:

- Shaft composite rings P/N 7135F
- Central shaft P/N 2761

Important: these parts should always be replaced together.

During routine maintenance checks, examine the following parts and change them if necessary:

- Bellows P/N 2760 (PFD) or 2760S (PFS)
- Shuttle valve P/N 2701
- Viton bellow O.ring P/N 2724
- FEP body O.ring P/N 2738
- FEP manifold O.ring P/N 2464
- Lip seals P/N 2759 (PFD) or 2759A (PFS)
- PTFE sleeves P/N 7220

V.2.2 – Intermittent operation

If the pump is used intermittently, it is advised to replace all wearing parts every 18 months (shaft composite rings and central shaft) and to check other parts (bellows, shuttle valve, lip seals...).

If the pump is left standing full of chemical for long periods all the Viton O.rings should be replaced.

V.3 – Comments

If the pump is used to pump hot chemicals in excess of 140°F (60°C) the preventive maintenance schedule time scale should be divided by 2:

- Every 6 months check as for continuous operation,
- Every 9 months check as for intermittent operation.

The above is based on SGPPL ASTI's experience.

SGPPL ASTI cannot be held responsible for premature failures if the pump is misused or damaged due to an incorrect application.

VI – Dismantling and Repair

Attention: Part numbers quoted in this manual are those used on a "standard" PFD/PFS pump. Before ordering, please check the spare parts list, the section view of the pump and the part numbers table (see encl. documents).

PFD2/PFS2 – OPERATING INSTRUCTIONS

VI.1 – How to dismantle

Before dismantling the pump, refer to the Maintenance schedule V.1, and proceed as follows:

- Disconnect the air/nitrogen supply,
- Remove the inlet and outlet connections (beware of any chemical droplets remaining on the inside),
- Rinse the outside of the pump in DI water to remove all trace of chemicals,
- Remove pump support screws.

VI.2 – Examination

To comply with your local Health and Safety Regulations it is essential the pump and all parts are thoroughly cleaned both on the inside and outside.

See V.2 for the Preventive Maintenance Schedule.

To repair the pump, refer to schedules V.1 and V.2.1.

VI.3 – Stripping and assembling the pump

The SGPPL ASTI design ensures that the pumps are easy to strip and assemble.

The only tools required are a screwdriver to replace the shuttle valve (see VI.3.1) and a strap wrench to remove body rings (P/N 2742). All other items can be removed and replaced by hand. A tools kit for the whole maintenance is available (P/N KPFD2), as well as maintenance kits (P/N AIR PFD2, LIQ PFD2, and MEC PFD2), and a preventive maintenance box (P/N PM PFD2, PM PFS2, PM PFD2G or PM PFS2G). For more details on these kits, please report to appendix documents.

VI.3.1 – Replacing the shuttle valve

The valve is easily removed from the outside:

- 1) Unscrew the 2 fastening screws (P/N 2610),
- 2) Replace with a new factory assembled shuttle valve (P/N 2701),
- 3) Carefully tighten the 2 fastening screws. **Do not overtighten**,
- 4) Test with compressed air/nitrogen. Re-tighten if necessary.

VI.3.2 – Replacing the bellows

To replace the bellows proceed as follows:

- 1) Remove shuttle valve (P/N 2701) (see VI.3.1),
- 2) Unscrew exhaust silencers (P/N 7185),
- 3) Unscrew the 4 manifold nuts and remove the 4 ball valves (P/N 6512) – take care not to lose them,
- 4) Put aside the 4 manifold O.rings (P/N 2464), except for PFD/S2...**W** pumps: seals (P/N 2587) must **absolutely** be changed with an air spray gun (PFD/S2...**G** pumps are equipped with manifolds with no seals),
- 5) Position the pump into a bench vice (tighten only over the core P/N 2740),
- 6) Unscrew the body ring (P/N 2742) with a strap wrench while holding the PFA body,
- 7) Remove the pump body (P/N 2748 or 2748G for PFD/S2...**G** pumps),
- 8) Now unscrew the bellows (P/N 2760 or 2760S) from the central shaft (P/N 2761),
- 9) Replace with new bellows – moderately hand tighten,
- 10) To reassemble follow the above but in reverse order from 8) to 1). For PFD/S2...**W** and **G** pumps, you must **absolutely** change body rings (P/N 2588) before re-assembling. Retighten manifold nuts simultaneously and progressively with a strap wrench in order to ensure a correct tightness.

All **TEFLON**[®] PTFE and PFA parts are soft; please handle with care to avoid damage. **Do not put them down on their sealing surfaces.**

To re-assemble the PFA bodies, hand tighten the body rings (P/N 2742), and block them up by giving 1/8 further turn with the strap wrench. Check that bodies are well positioned so that manifolds are tight.

VI.3.3 – Replacing the central shaft and composite rings

Follow the same steps described in V1.3.2 until 8) then:

- 9) Remove the central shaft (P/N 2761),
- 10) Remove the plastic caps (P/N 1028),
- 11) Remove the 4 C-PEEK plate screws (P/N 2729),
- 12) Remove the 4 composite rings (P/N 7135F) from plates (P/N 2741 and 2746),
- 13) Clean the plates and the core (P/N 2740) by removing the dust from previous wear by O.rings,
- 14) Insert 4 new composite rings with tools from our tool kit (P/N KPFD2) as follows:
 - Each of the 4 shaft rings (P/N 7135F) is composed of two parts: one O.ring and one sleeve (Figure 1):

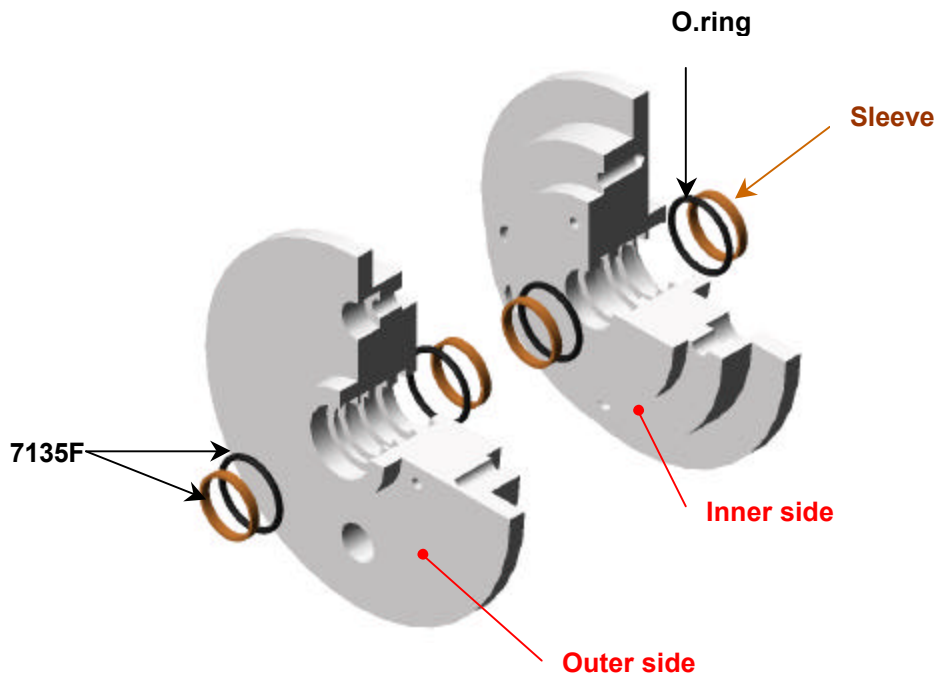
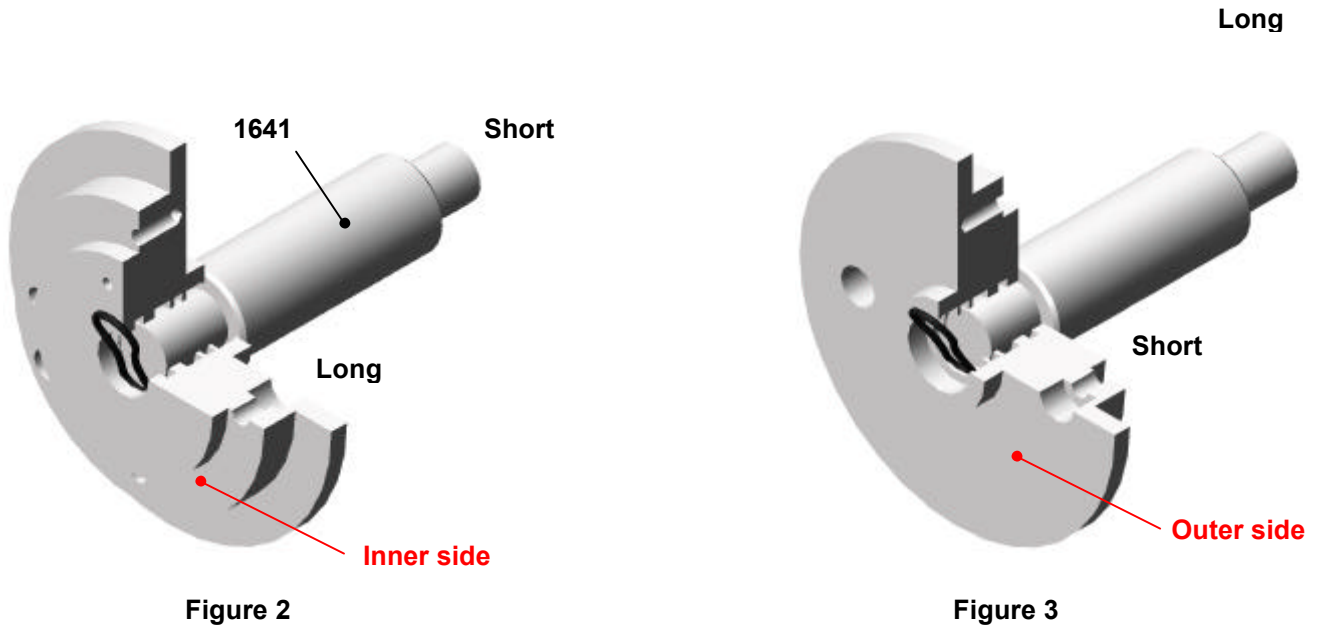


Figure 1

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- O.rings can be installed with the O.ring positioning tool P/N 1641.
To install the ring on the inner side of the plate (Figure 2), insert the longer side of the tool in the plates (P/N 2741 and 2746), as shown in the drawing. Then place the ring against the O.ring positioning tool (P/N 1641) and insert it in the groove.

To install the ring on the outer side (Figure 3), insert the shorter side of the O.ring positioning tool through the inner side of the plate, and place the ring against the positioning tool. Then insert the ring in its groove.



- Squeeze the sleeve into a "bean" shape, then insert it in the sleeve insertion tool P/N 2680 (Figure 4):

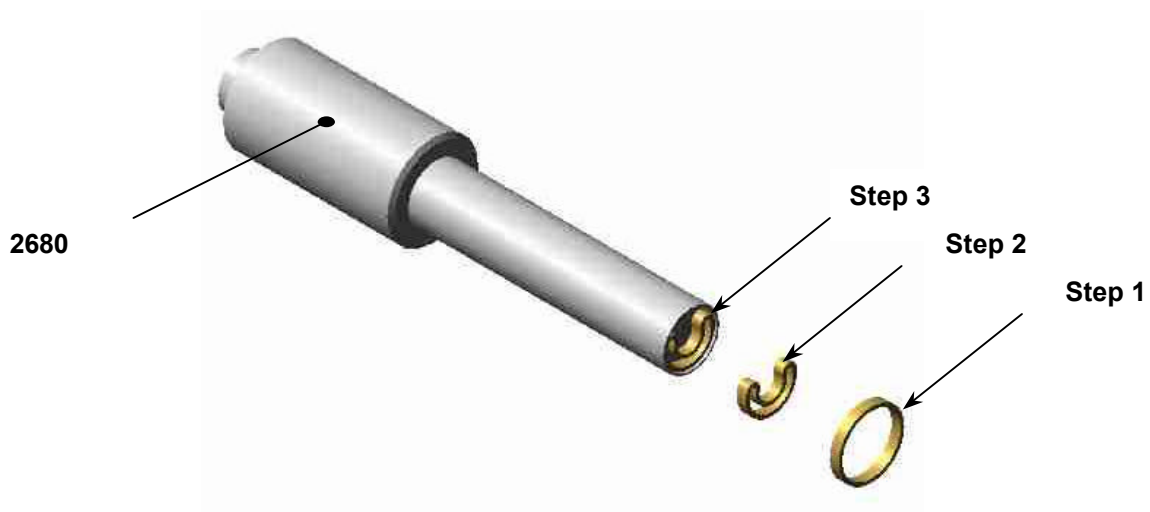


Figure 4

PFD2/PFS2 – OPERATING INSTRUCTIONS

- While holding the O-ring positioning tool (P/N 1641) against the plate, place the sleeve insertion tool (P/N 2680) into the other side and use the push-button to release the sleeve free on the O-ring (Figures 5 & 6):

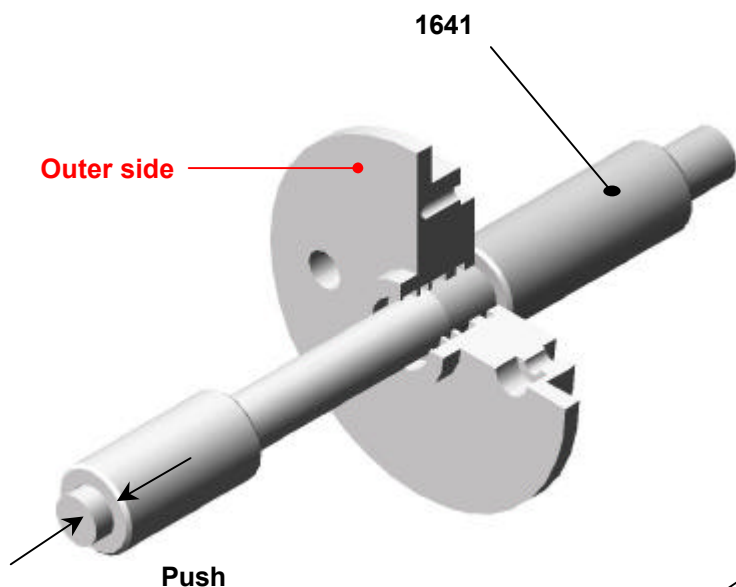


Figure 5

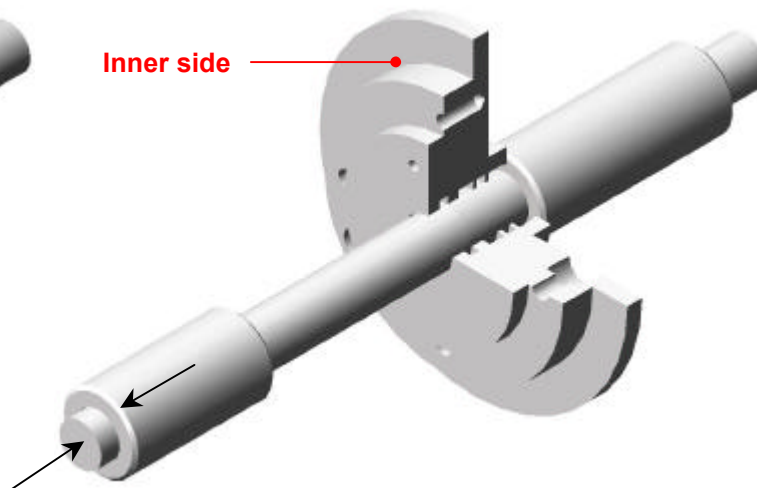


Figure 6

- Use the pick (P/N 1643) to correctly position the sleeve in its groove. Be careful not to damage the sleeve (Figure 7):

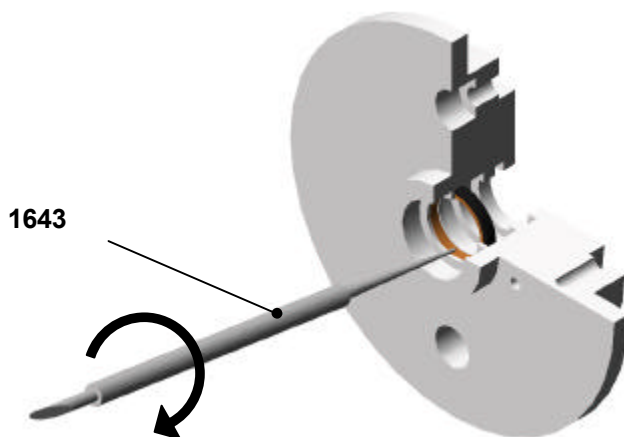


Figure 7

- Repeat this operation for the 4 sets of rings.

- 15) Fit the plates and the body rings (P/N 2742) on the core (tighten moderately the screws P/N 2729), insert first the O-ring (P/N 1720) under the screw head,
- 16) Fit new plastic caps (P/N 1028) so that tightness between the core and the plates is ensured,
- 17) **Important:** lightly wipe the central shaft and shaft composite rings with **PTFE grease** before re-assembly. Then insert the central shaft without turning it when threaded part reaches the O.rings,
- 18) To re-assemble follow the above instructions but in reverse order.

VI.3.4 – Replacing the PTFE sleeves

Follow the same procedure as for VI.3.3 and VI.3.4 until 14); after replacing the composite rings, remove the PTFE sleeves (P/N 7220) from the groove with a blunt pointed instrument. Clean and re-assemble the new part.

NB: PTFE sleeves are only compatible with pumps of series 3. A pump that was not originally fitted with PTFE sleeves can be equipped with sleeves. In this case, you need to change the plates (P/N 2741 and 2746).

VI.3.5 – Replacing the bellow and body O.rings

After removing the bellows (see V1.3.2, step 8), remove the bellow Viton O.rings (P/N 2724) and the body O.rings (P/N 2738 or 2588). Then carefully replace the new ones **without scratching the surface of the bellow (P/N 2760 or 2760S) or housing (P/N 2748 or 2748G).**

VI.3.6 – Replacing the manifold O.rings

Follow point VI.3.2 steps 3) and 4). Carefully replace the manifold O.rings (P/N 2464). Take care as these parts are fragile, **especially the elbow connectors.**

If your pump is marked with "**W**", change the manifold seals (P/N 2587) and retighten progressively with a strap wrench.

NB: This chapter does not concern PFD/S2...**G** pumps that have no manifold seals.

VI.3.7 – Replacing other parts

When dismantling the pump or control unit for service, components found damaged should be replaced. Alternatively, the pump/control unit can be returned to your distributor or SGPPL ASTI for examination, estimate, and repair.

Important: Please indicate what chemical was handled, the frequency of use, and the reason for returning the pump.

A receipt note "Conditions of use" is at your disposal. Do not hesitate to ask for it when needed. An estimate for repair will be proposed to you and the pump will be returned to you within one week from date of its acceptance.

VII – Warranty

SGPPL ASTI pumps and accessories are warranted for all parts and labor against faulty workmanship (return to factory) for one year from delivery date (9000 hours of use).

SGPPL ASTI is not responsible for damage to its products through improper installation, maintenance, use or attempts to operate them beyond their mechanical capacity, intentionally or otherwise, or for unauthorized repair.

SGPPL ASTI shall not be liable for any indirect, special, incidental or consequential damages resulting from the use, failure or malfunction of any product.

PFD2/PFS2 – SPARE PARTS LIST

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PUMPS PFD2 (SERIES 3) & PFS2

PART NUMBER	DESIGNATION	QUANTITY	
		PFD2 316	PFS2 316
1028	CAP	4	4
1720	FLAT PLATE O.RING	4	4
2464	FEP/VITON MANIFOLD O.RING	4	4
2464K	KALREZ MANIFOLD O.RING	4	4
2585M	PFD2 WWES 3/4" OUTLET MANIFOLD	1	1
2586M	PFD2 WWES 3/4" INLET MANIFOLD	1	1
2587	PFD2 WWES MANIFOLD SEAL	4	4
2588	PFD2 WWES BODY SEAL	2	2
2701	SHUTTLE VALVE	1	1
2701F	SHUTTLE VALVE, PE UHMW SHUTTLE	1	1
2724	VITON BELLOW O.RING	2	2
2729	C-PEEK 5 x 50 PLATE SCREW	4	4
2738	FEP BODY O.RING	2	2
2738K	KALREZ BODY O.RING	2	2
2740	CORE	1	1
2741	H BLADED PLATE	1	1
2742	BODY RING	2	2
2742T	PFD2 TEFZEL BODY RING	2	2
2746	V BLADED PLATE	1	1
2747	STOP PLUG	1	1
2748	PFD2 PFA BODY	2	2
2748G	PFD2 TG PFA BODY	2	2
2749G	PFD2 TG 3/4" OUTLET MANIFOLD	1	1
2749GZ	PFD2 TG 3/4" OUTLET MANIFOLD, ETFE NUTS	1	1
2749M	PFD2 3/4" OUTLET MANIFOLD	1	1
2749Z	PFD2 3/4" OUTLET MANIFOLD, ETFE NUTS	1	1
2750G	PFD2 TG 3/4" INLET MANIFOLD	1	1
2750GZ	PFD2 TG 3/4" INLET MANIFOLD, ETFE NUTS	1	1
2750M	PFD2 3/4" INLET MANIFOLD	1	1
2750Z	PFD2 3/4" INLET MANIFOLD, ETFE NUTS	1	1
2759	PFD2 LIP SEAL	4	
2759A	PFS2 VALVE SEAT		4
2760	PFD2 BELLOW WITH INSERT	2	
2760S	PFS2 ROUNDED SPIRES BELLOW WITH INSERT		2
2761	CENTRAL SHAFT	1	1
6512	BALL VALVE Ø 20	4	4
7135F	SHAFT COMPOSITE O.RING	4	4
7139	PNEUMATIC VITON O.RING	6	6
7185	1/4" EXHAUST SILENCER	2	2
7220	PTFE SLEEVE	2	2
MS13/4"	PVDF NUT TUBING 3/4" OD	2	2
MS23/4"	PFA NUT TUBING 3/4" OD	2	2
WWES KIT S2	SET OF 4 MANIFOLD SEALS 2587 PFD2	1	1

PFD2/PFS2 – MAINTENANCE KITS

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PFD2 PUMP (SERIES 3) – MAINTENANCE KITS

PART NUMBER	DESIGNATION	QUANTITY			
		AIR PFD2	LIQ PFD2	MEC PFD2	PM PFD2
1028	CAP				4
1720	FLAT PLATE O.RING				2
2464	FEP MANIFOLD O.RING		4		4
2701	SHUTTLE VALVE	1			1
2724	VITON BELLOW O.RING		2		2
2729	C-PEEK 5 x 50 PLATE SCREW				2
2738	FEP BODY O.RING		2		2
2759	PFD2 LIP SEAL		4		4
2760	PFD2 BELLOW WITH INSERT		2		2
2761	CENTRAL SHAFT			1	1
6512	BALL VALVE Ø 20		4		4
7135F	SHAFT COMPOSITE O.RING			4	4
7139	PNEUMATIC VITON O.RING				6
7185	1/4" EXHAUST SILENCER	2		2	2
7220	PFD1/2 PTFE SLEEVE				2

PFS2 PUMP – MAINTENANCE KIT P/N “PM PFS2”

PART NUMBER	DESIGNATION	QUANTITY
1028	CAP	4
1720	FLAT PLATE O.RING	2
2464	FEP MANIFOLD O.RING	4
2701	SHUTTLE VALVE	1
2724	VITON BELLOW O.RING	2
2729	C-PEEK 5 x 50 PLATE SCREW	2
2738	FEP BODY O.RING	2
2759A	PFS2 VALVE SEAT	4
2760S	PFS2 ROUNDED SPIRES BELLOW WITH INSERT	2
2761	CENTRAL SHAFT	1
6512	BALL VALVE Ø 20	4
7135F	SHAFT COMPOSITE O.RING	4
7139	PNEUMATIC VITON O.RING	6
7185	1/4" EXHAUST SILENCER	2
7220	PFD1/2 PTFE SLEEVE	2

PFD2/PFS2 – MAINTENANCE KITS

SAINT-GOBAIN PERFORMANCE PLASTICS ASTI

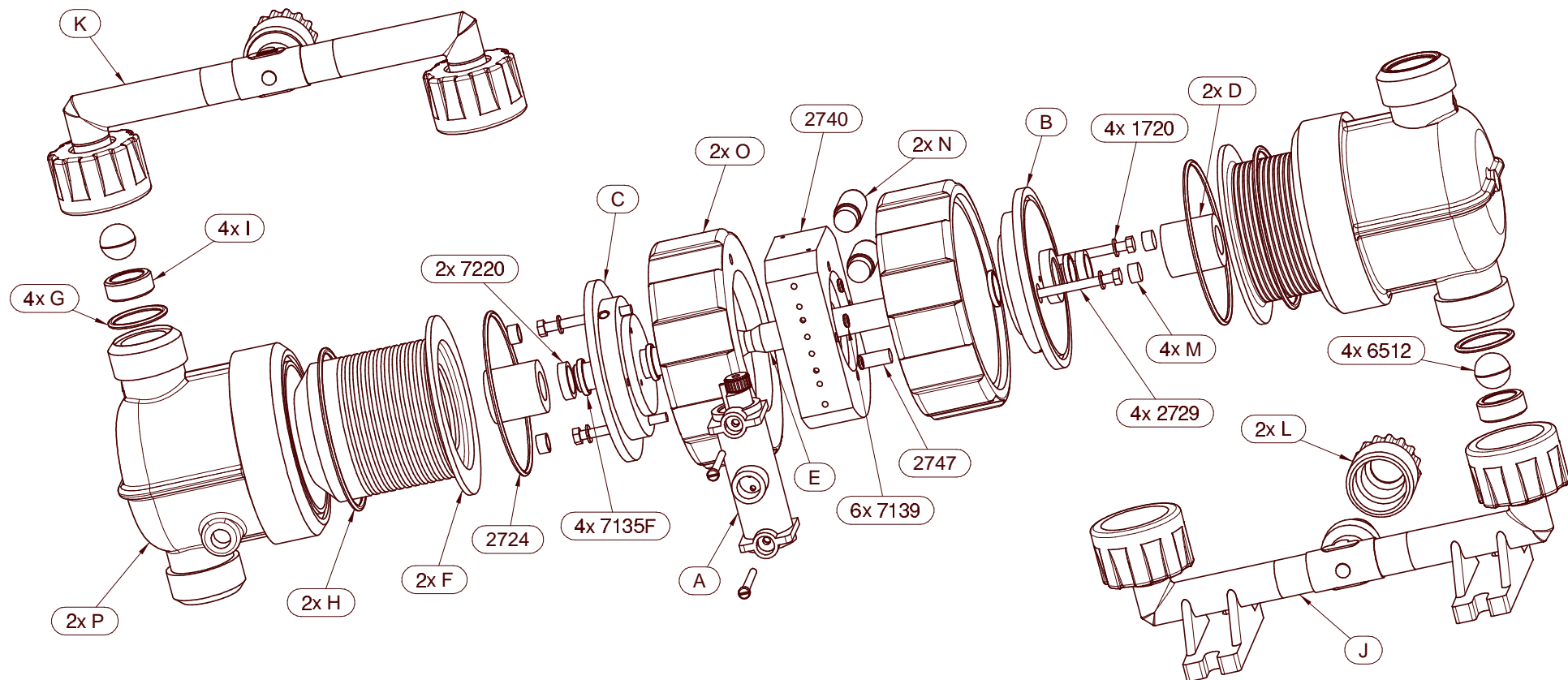
41 boulevard des Bouvets
F- 92000 NANTERRE
Tel: +33 (0) 1.55.68.59.59
Fax: +33 (0) 1.55.68.59.68
<http://www.astipure.com>
<http://www.plastics.saint-gobain.com>

PUMP “PFD2...G” – MAINTENANCE KIT P/N “PM PFD2G”

PART NUMBER	DESIGNATION	QUANTITY
1028	CAP	4
1720	FLAT PLATE O.RING	2
2588	PFD2 WWES PTFE BODY SEAL	2
2701	SHUTTLE VALVE	1
2724	VITON BELLOW O.RING	2
2729	C-PEEK 5 x 50 PLATE SCREW	2
2759	PFD2 LIP SEAL	4
2760	PFD2 BELLOW WITH INSERT	2
2761	CENTRAL SHAFT	1
6512	BALL VALVE Ø 20	4
7135F	SHAFT COMPOSITE O.RING	4
7139	PNEUMATIC VITON O.RING	6
7185	1/4" EXHAUST SILENCER	2
7220	PTFE SLEEVE	2

PUMP “PFS2...G” – MAINTENANCE KIT P/N “PM PFS2G”

PART NUMBER	DESIGNATION	QUANTITY
1028	CAP	4
1720	FLAT PLATE O.RING	2
2588	PFD2 WWES PTFE BODY SEAL	2
2701	SHUTTLE VALVE	1
2724	VITON BELLOW O.RING	2
2729	C-PEEK 5 x 50 PLATE SCREW	2
2759A	PFS2 VALVE SEAT	4
2760S	PFS2 BELLOW, ROUNDED SPIRES WITH INSERT	2
2761	CENTRAL SHAFT	1
6512	BALL VALVE Ø 20	4
7135F	SHAFT COMPOSITE O.RING	4
7139	PNEUMATIC VITON O.RING	6
7185	1/4" EXHAUST SILENCER	2
7220	PTFE SLEEVE	2

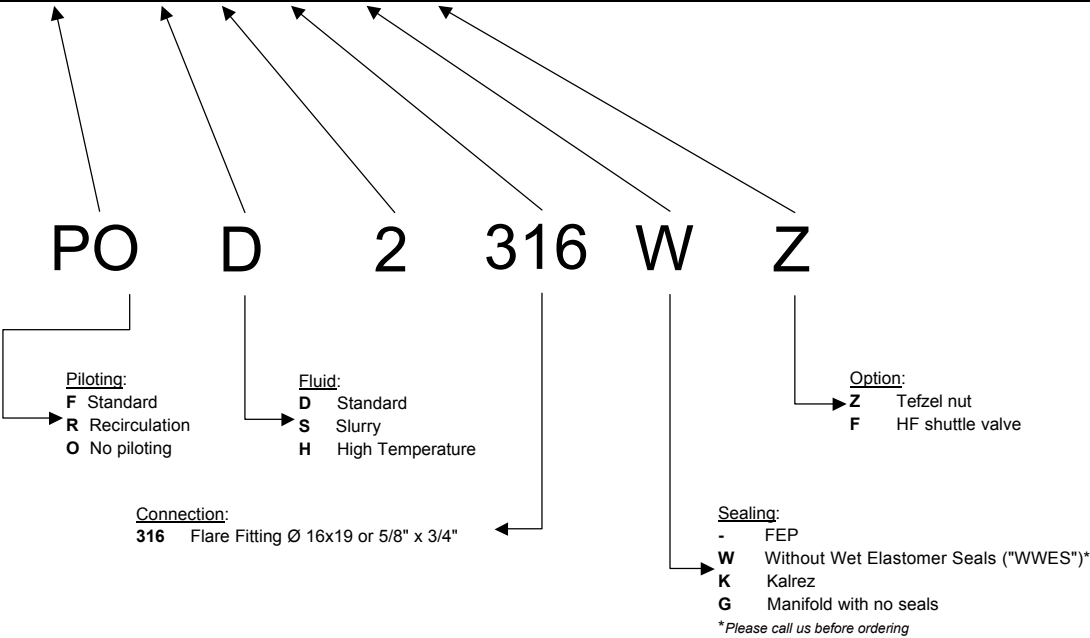


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DESIGNATION ASTIPURE Pump 2		
REFERENCE APP 2 REF	INDICE 01	

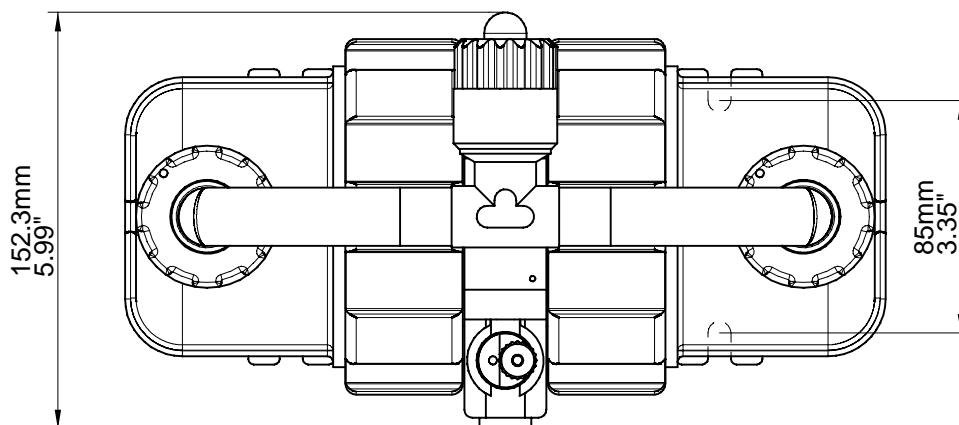
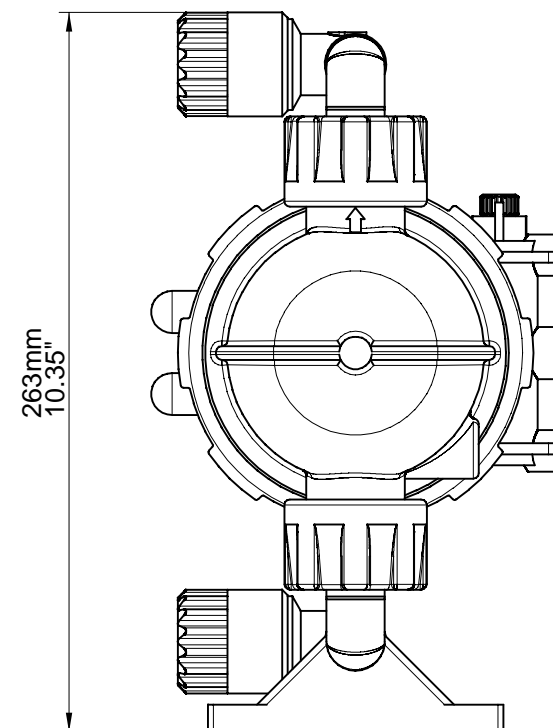
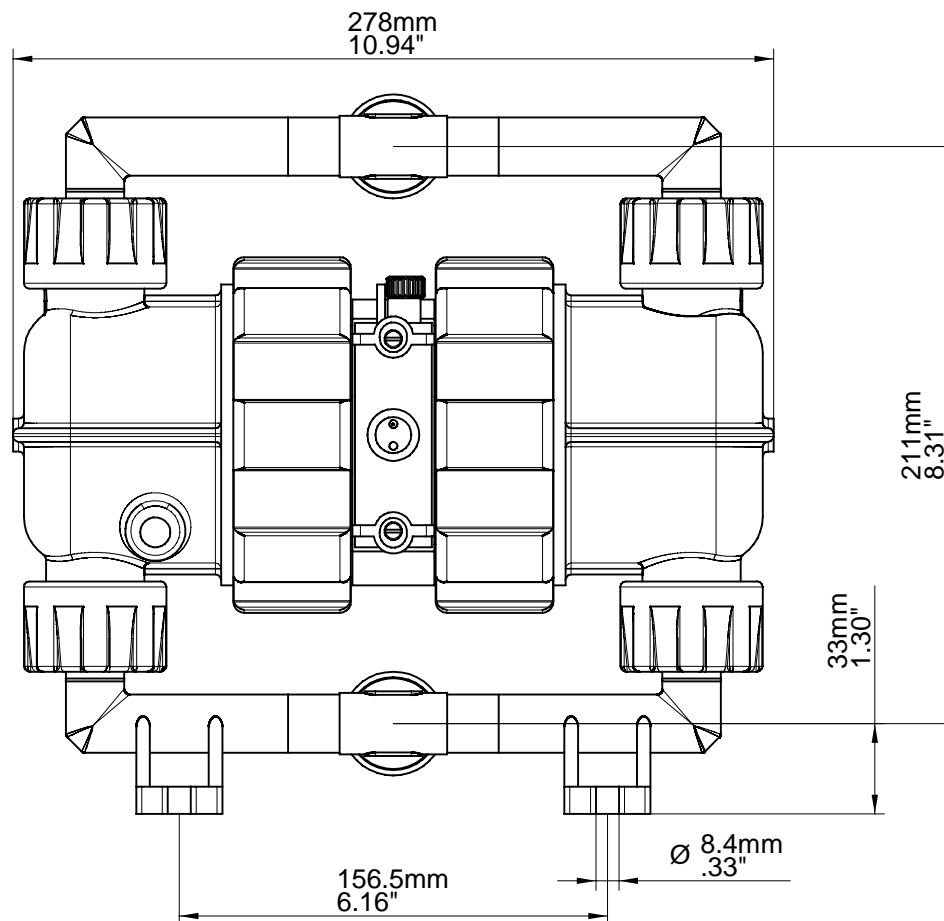
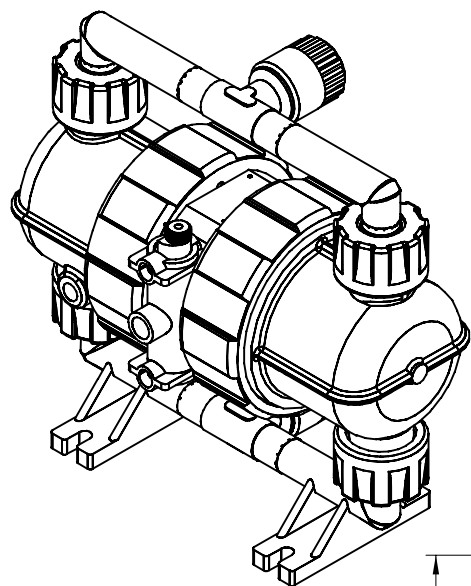
PART NUMBERS TABLE

Piloting	Fluid	Size	Conne- tion	Sealing	Option	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
PF (standard)		2				2701	2746	2741		2761	2760	2464	2738	2759	2750M	2749M	MS1 3/4"	1028	7185	2742	2748
PR		2					2831	2832	2834	2833											
PO		2					2831	2832	2834	2833											
	D	2																			
	H	2					P/N+HM	P/N+HM	2834H		2760H				P/N -"M"+"H"	P/N -"M"+"H"	MS2 3/4"			2742C	
	S	2									2760S			2759A							
			316																		
				W								2587	2588		2586M	2585M					
				K								2464K	2738K								
				G									2588		2750G	2749G	MS1 3/4"				2748G
					Z										P/N -"M"+"Z"	P/N -"M"+"Z"	MS2 3/4"			2742T	
					F	2701F															
Kit USA																			7185B		

IMPORTANT:
Some reference combinations are not relevant
(see listing below)
PO - 2 --- - F
P- H 2 --- W - / P- H 2 --- - Z

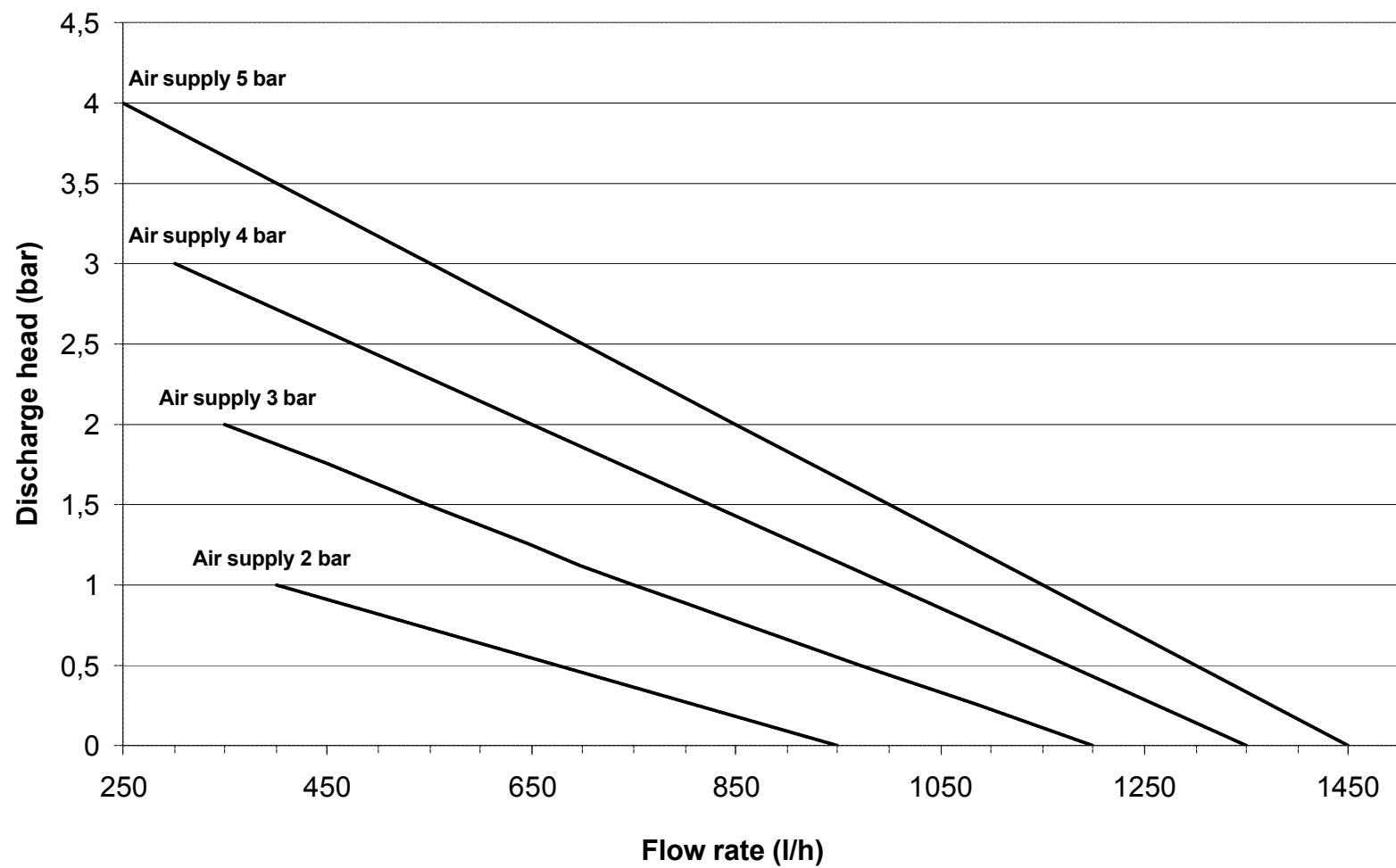


- A : Shuttle valve
- B : V bladed plate
- C : H bladed plate
- D : Stopper
- E : Central shaft
- F : Bellow
- G : Manifold O ring
- H : Body O ring
- I : Lip seal
- J : Inlet manifold
- K : Outlet manifold
- L : Nut
- M : Cap
- N : Exhaust silencer
- O : Body ring
- P : Pump body

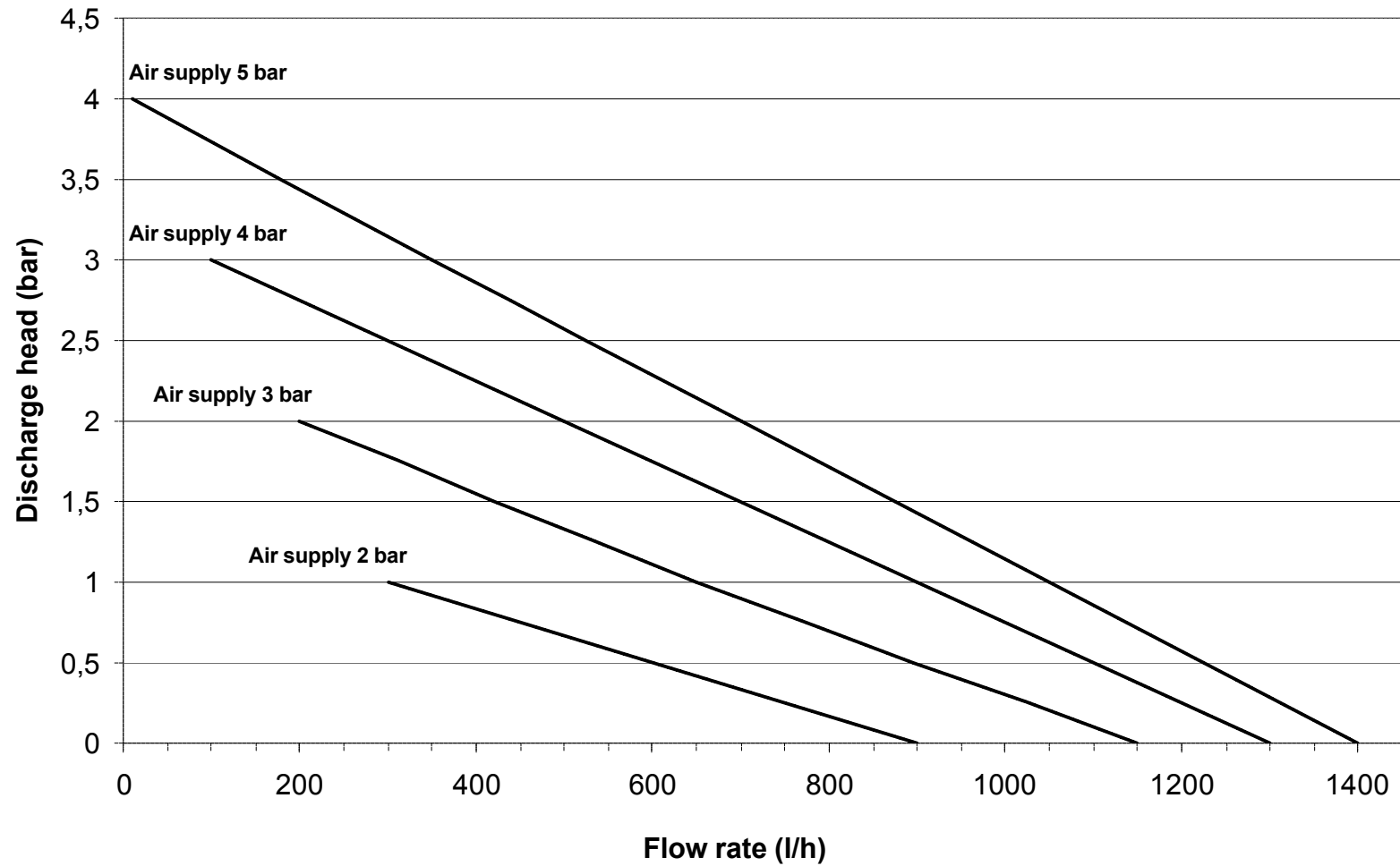


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DESIGNATION Pump ASTIPURE 2		
REFERENCE APP 2 EXT	INDICE 00	

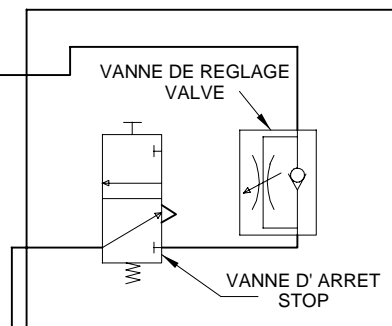
AstiPure™ PFD2 pump flow rate characteristics



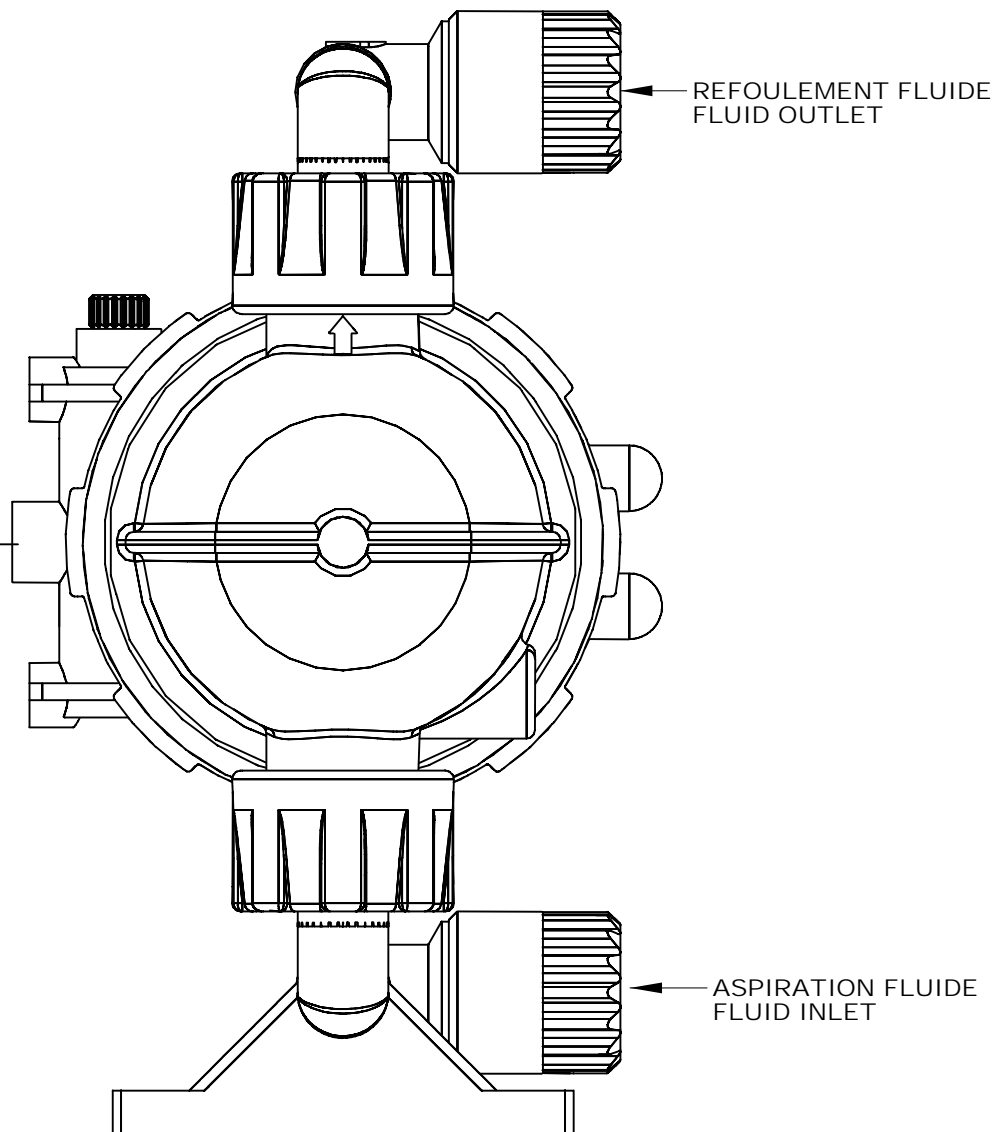
AstiPure™ PFS2 pump flow rate characteristics



Air 2 à 5 Bar
2m Max



Ø4x6mm Max - 6m Max



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DESIGNATION ASTIPURE Pump 2		
REFERENCE APP 2 CAB	INDICE 00	